

## Separ Filter SWK-2000 Series: Torque Values

The table below specifies the recommended torque values for the filter assembly.

| Filter        | Torque Values (in lbs / Nm) |                        |                    |                   |                  |
|---------------|-----------------------------|------------------------|--------------------|-------------------|------------------|
|               | Bowl Retainer Ring          | Lid                    | Plug               | Bedia Sensor      | Bleed Screw      |
| SWK-2000/5    | 53 in lbs / 6 Nm            | 53 in lbs / 6 Nm       | 88 in lbs / 10 Nm  | N/A               | 53 in lbs / 6 Nm |
| SWK-2000/5/50 | 53 in lbs / 6 Nm            | 53 in lbs / 6 Nm       | 88 in lbs / 10 Nm  | N/A               | 53 in lbs / 6 Nm |
| SWK-2000/10   | 70 in lbs / 8 Nm            | 70 in lbs / 8 Nm       | 88 in lbs / 10 Nm  | 88 in lbs / 10 Nm | 53 in lbs / 6 Nm |
| SWK-2000/18   | 106 in lbs / 12 Nm          | 106 in lbs / 12 Nm     | 132 in lbs / 15 Nm | 88 in lbs / 10 Nm | 53 in lbs / 6 Nm |
| SWK-2000/40   | 115 in lbs / 13 Nm          | 132 in lbs / 15 Nm     | 132 in lbs / 15 Nm | 88 in lbs / 10 Nm | 53 in lbs / 6 Nm |
| SWK-2000/130  | ca. 177 in lbs / 20 Nm      | ca. 177 in lbs / 20 Nm | N/A                | 88 in lbs / 10 Nm | N/A              |